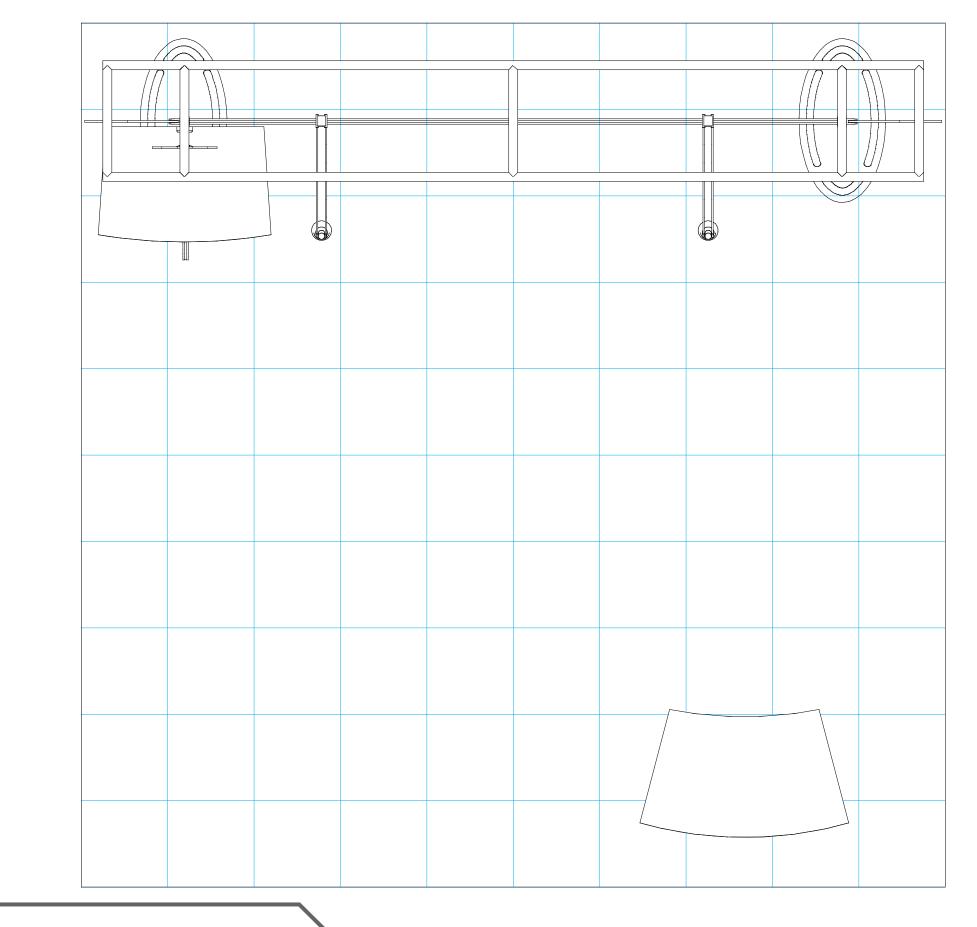




Order #XXXXX Plan View





Order #XXXXX General Information

General Setup Instructions

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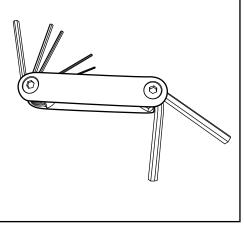
- Read entire setup instruction manual prior to unpacking parts and pieces.
- The setup instructions are created specifically for this configuration.
- Setup instructions are laid out sequentially in steps, including exploded views with detailed explanation for assembly.

Cleaning & Packing

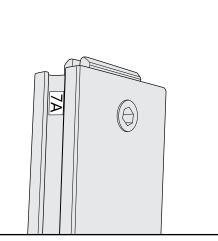
- For Cleaning Metal, Plex, & Laminate Parts: Use a **MILD NON-ABRASIVE** cleanser and soft cloth/paper towel to clean all surfaces.
- Keep exhibit components away from heat and prolonged sun exposure.
 Heat and UV exposure will warp and fade components.
- Retain all provided Packing Materials. All provided packing materials are for ease of repacking & component protection.

Disassembly

- For loss prevention, tighten all set screws and locks during disassembly.

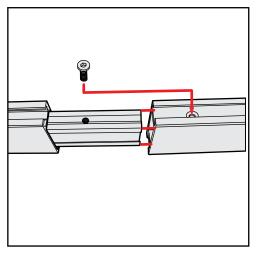


Hex Tool - Essential for Assembly

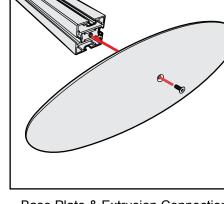




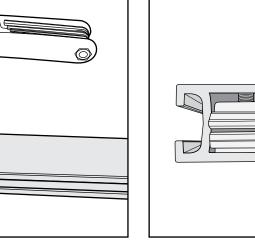
Part Identification - Numbering



Spline Connection



Base Plate & Extrusion Connection



Extrusion & Lock Connection

Engaged Lock







WARNING

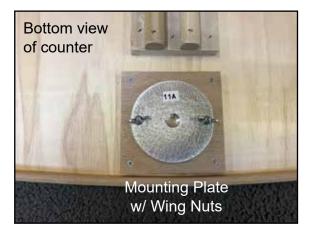
DO NOT USE POWER TOOLS

LADDERS OR LIFTS MAY BE REQUIRED

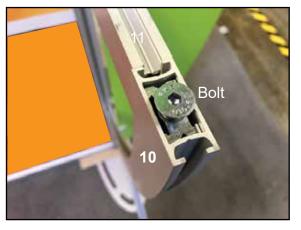
ALL CONNECTIONS MUST BE TIGHTLY SECURED



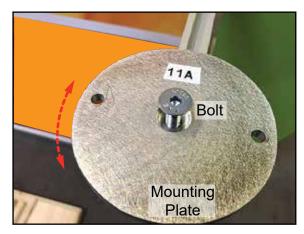
Order #XXXXX Counter Assembly



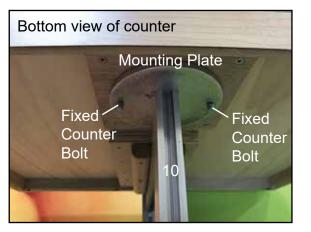
1) Mounting plate & wing nuts, in packed position.



2) Mounting plate bolt in, packed position.



3) Place mounting plate onto [10] then tighten bolt, part way, allowing some rotation for final positioning.



4) Place fixed counter bolts into mounting plate, then lift counter to re-tighten bolt.



5) Tighten bolt, using hex tool, to secure.



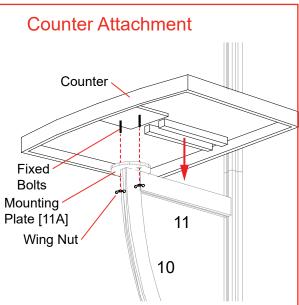
6) Place fixed counter bolts into mounting plate, then secure using wing nuts.

Attach mounting plate to curved extrusion [10], using bolt. Insert fixed bolts, located on underside of counter, into holes of flange plate. Secure with wing nuts.

Keep mounting plate [11A] and wing nuts attached to counter, when packing.

Completed Assembly





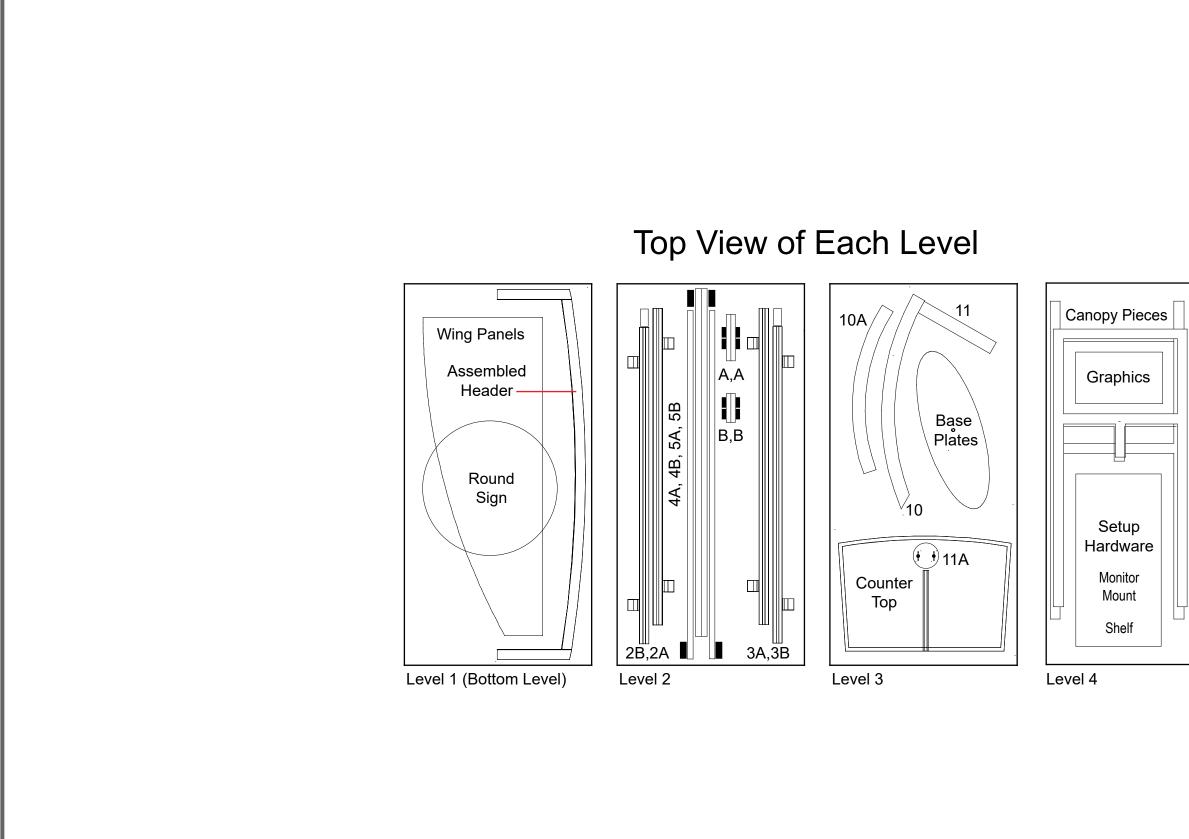
Keep bolt attached to [10], when packing.

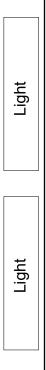
Order #XXXXX Case Packing

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DESIGNS

SACAGAWEA

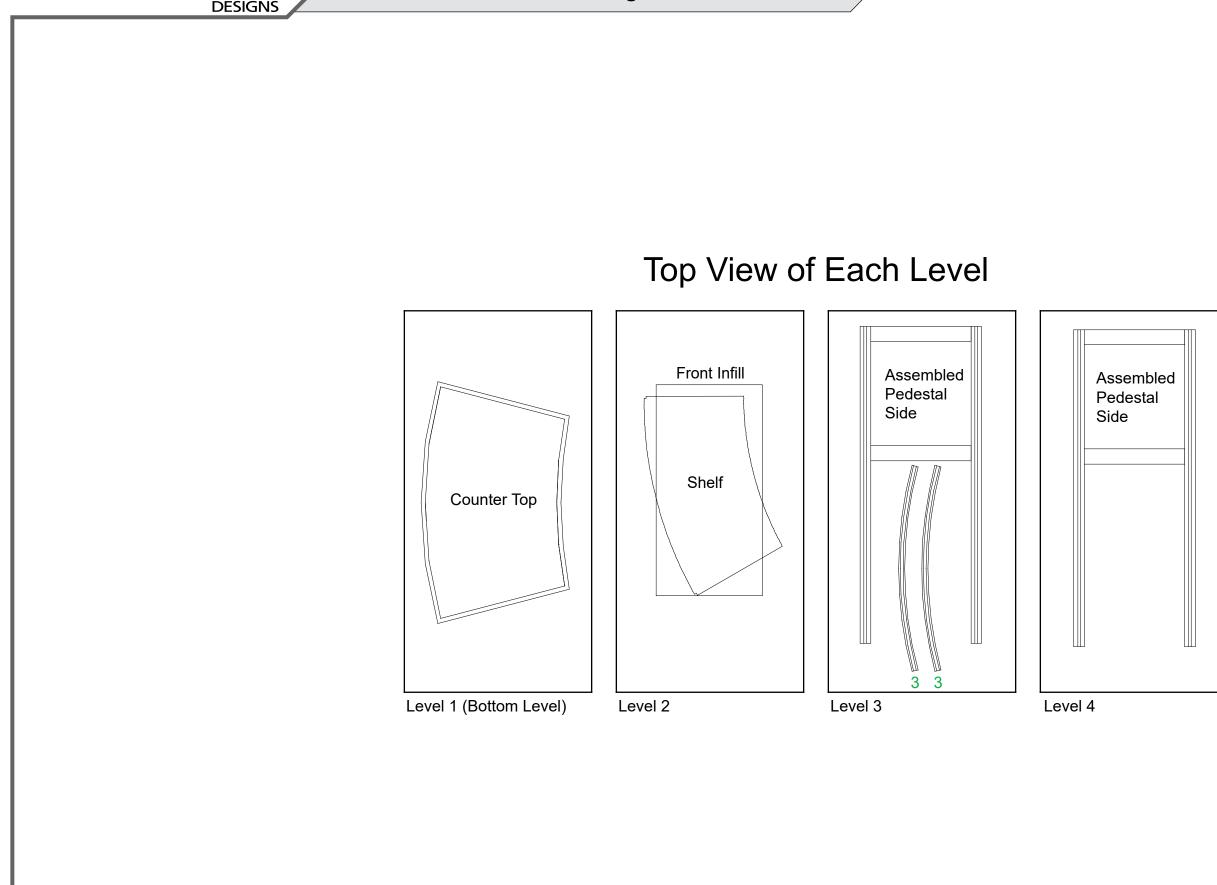




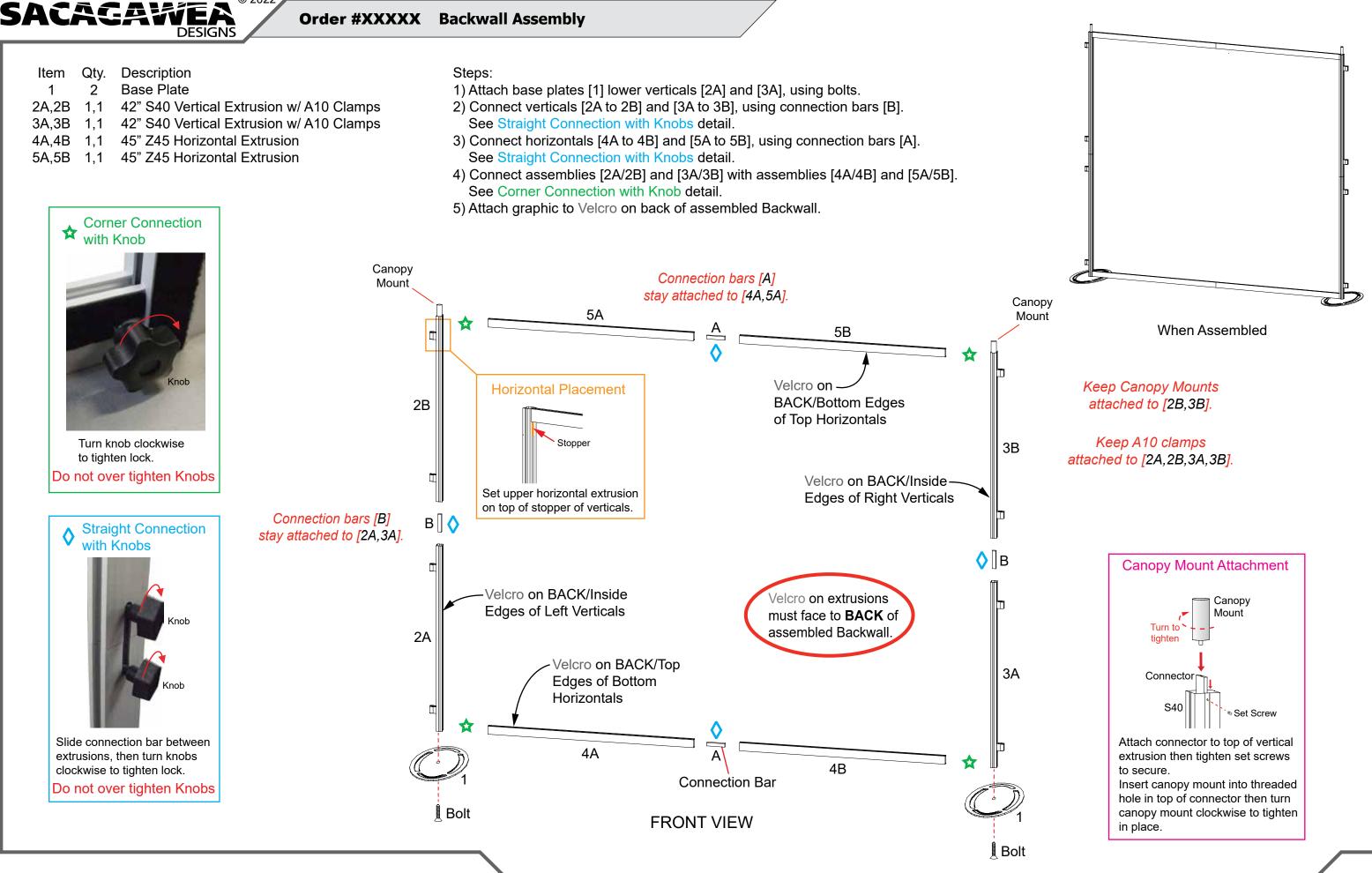


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Order #XXXXX Backwall Attachments

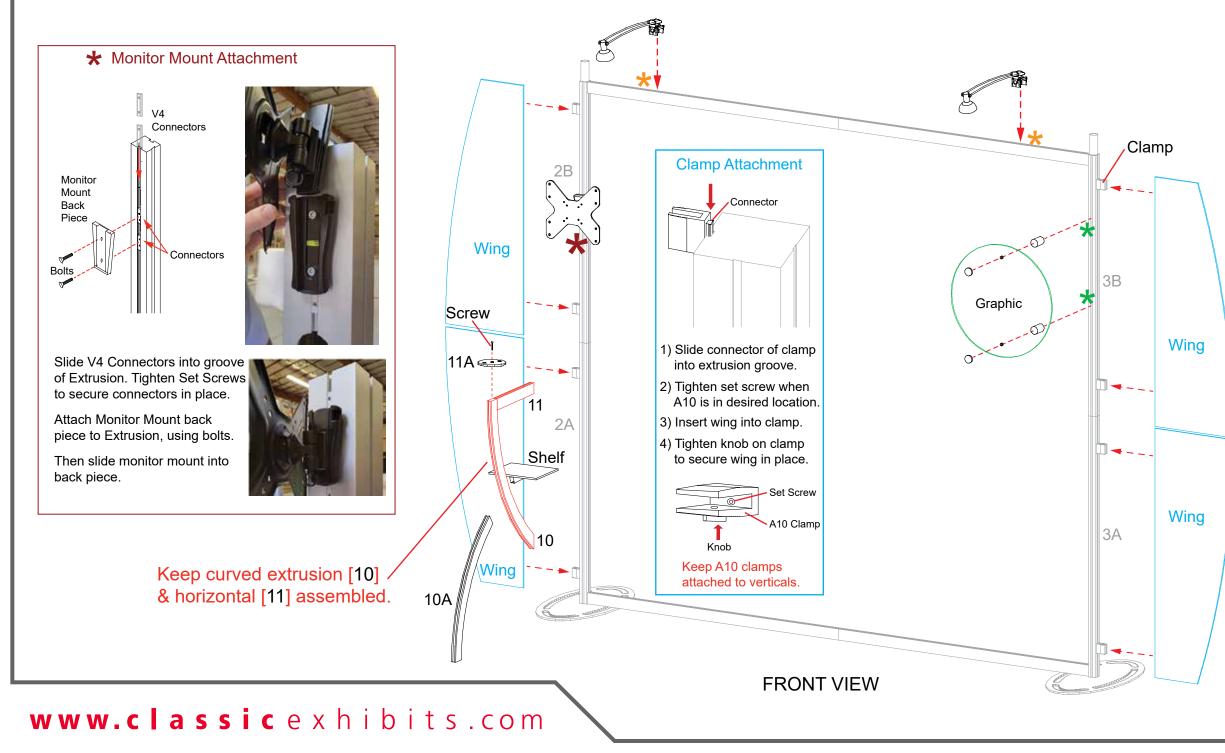
Steps:

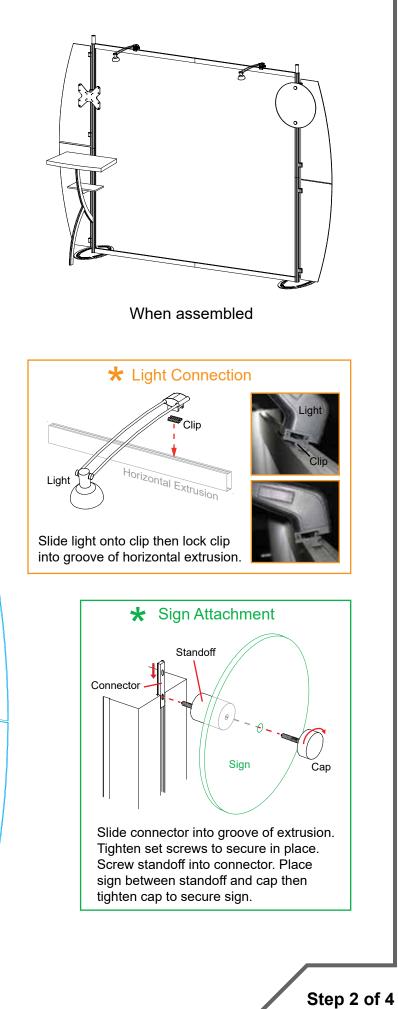
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- 1) Connect lights to top horizontal extrusions [5A/5B]. See Light Connection detail.
- 2) Attach extrusions [10/11] and shelf to vertical [2A].
- 3) Attach support leg [10A] to curved extrusion [10].
- 4) Attach flange plate [11A] to top of curved extrusion [10], using bolt.
- 5) Attach counter top to counter mounting plate [11A]. See Counter Assembly page.
- 6) Attach Wings to A10 clamps. See Clamp Attachment detail.
- 7) Attach Monitor Mount to vertical [2B]. See Monitor Mount Attachment detail.
- 8) Attach Sign to vertical extrusion [3B]. See Sign Attachment detail.



- 10 1 30.2" Curved Extrusion
- 10A 1 Support Leg
- 11 1 12.184" Horizontal Extrusion
- 11A 1 Counter Mounting Plate







Order #XXXXX Canopy Assembly

Steps:

- 1) Connect canopy pieces together as shown.
- 2) Apply pillow case graphic to assembled canopy



Using Your Setup Instructions

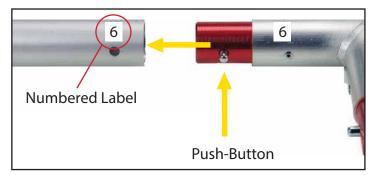
The Aero Setup Instructions are created specifically for your configuration. The instructions include an exploded view of the frame which is sequentially labeled. We encourage you to review the instructions before attempting to assemble your exhibit.

Connections are kept very simple; no tools required. Everything assembles with push-button connectors.

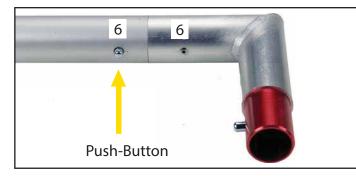
Cleaning and Packing Your Display

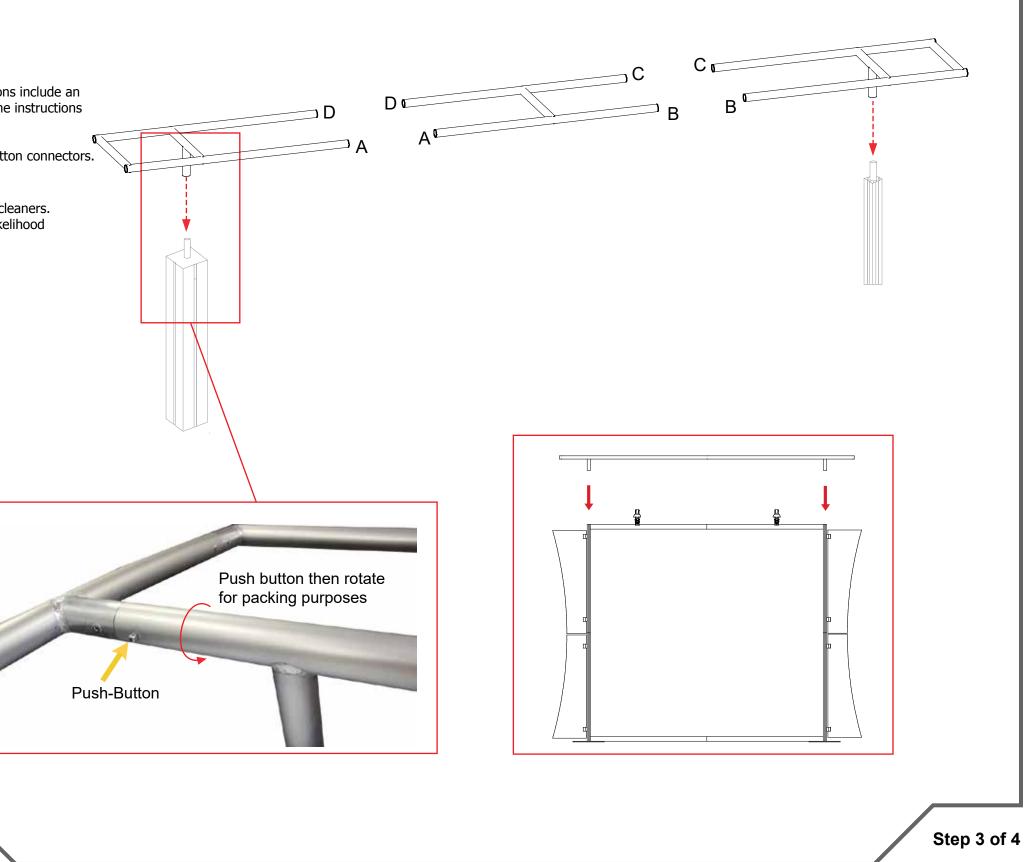
1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.

2) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.



Connections are made by holding the button down and sliding the red tube into opposing tube until button locks into the hole of the opposing tube. To disassemble, push button and pull or twist extrusions apart.





SACAGAWEA DESIGNS

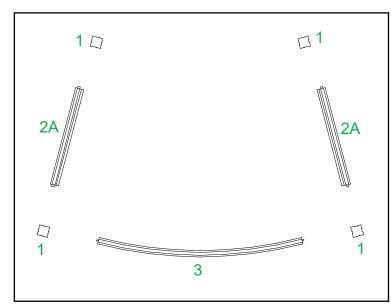
Item	Qty	Description
1	4	38" S40 Vertical Extrusion
2,2A	2,2	12" Z45 Horizontal Extrusion
3	2	25" Z45 Horizontal Extrusion

Steps

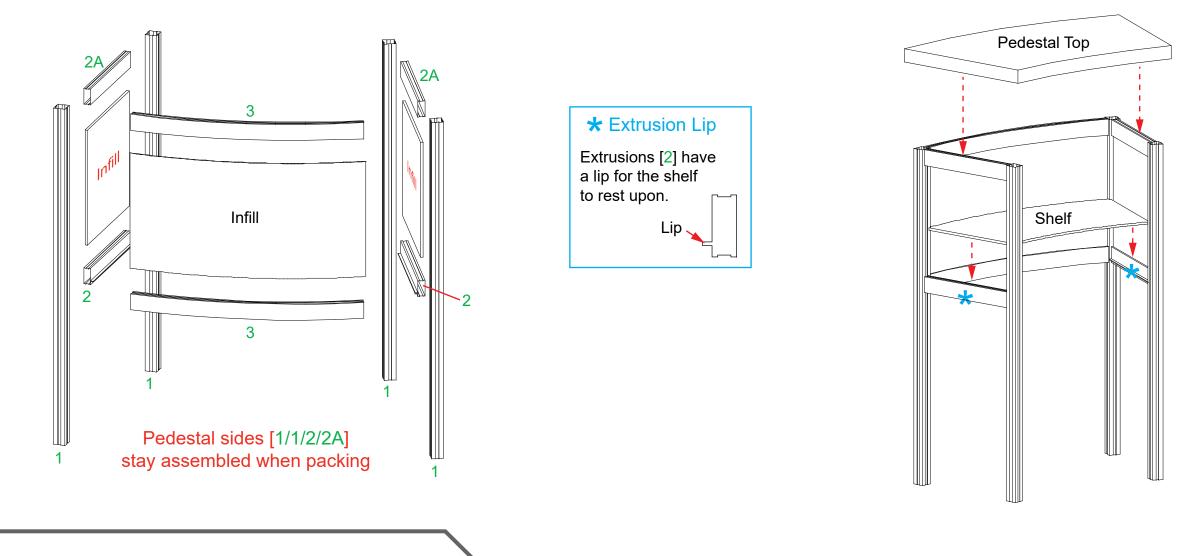
1) Attach horizontals [2] and [2A] between verticals [1], with infills between.

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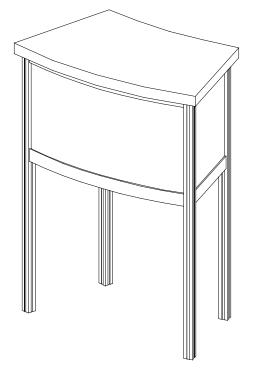
- 2) Attach curved horizontals [3] between front verticals [1], with infill between.
- 3) Place shelf on lip of extrusions [2]. See Extrusion Lip detail.
- 4) Set pedestal top on top of extrusions [2A] and [3].







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Completed Pedestal Assembly

Step 4 of 4